

**Tetraalkylammonium Trihydridocyanoborates.
Versatile, Selective Reagents for Reductive
Aminations in Nonpolar Media**

Summary: Tetrabutylammonium cyanoborohydride or the combination of sodium cyanoborohydride with Aliquat 336 provides useful, convenient reagents for reductive amination of aldehydes and ketones in aprotic or protic media.

Sir: Trihydridocyanoborate (cyanoborohydride)¹ is well established as a mild, selective, acid-stable reducing agent for a variety of conversions including aldehydes and ketones to alcohols,² tosylhydrazones,³ polar alkenes,⁴ and alkyl halides⁵ to hydrocarbons, and numerous carbon-nitrogen π -bond derivatives (imines, oximes, enamines) to amines.² This latter transformation has been particularly exploited as an excellent procedure for the reductive amination of aldehydes and ketones.^{1,2,6} However, the commercially available sodium derivative suffers the limitation that solubility is restricted to a few polar protic (H_2O , low molecular weight alcohols), aprotic (Me_2SO , HMPA), or ether (THF, diglyme) solvents.⁸ The reagent is almost totally insoluble and unreactive in most other useful solvents including CH_2Cl_2 , $CHCl_3$, aromatic and aliphatic

(1) For reviews of cyanoborohydride chemistry, see (a) Hutchins, R. O.; Natale, N. R. *Org. Prep. Proced. Int.* 1979, 11, 201; (b) Lane, C. F. *Synthesis* 1975, 135; Lane, C. F. *Aldrichemica Acta* 1975, 8, 3.

(2) Borch, R. F.; Bernstein, M. D.; Durst, H. D. *J. Am. Chem. Soc.* 1971, 93, 2897. Recently, the intermediacy of iminium ions in certain reductive aminations has been questioned: Tadanier, J.; Hallas, R.; Martin, J. R.; Stanaszek, R. S. *Tetrahedron* 1981, 37, 1309; Kapnang, H.; Charles, G.; Sondengam, B. L.; Hemo, J. H. *Tetrahedron Lett.* 1977, 3469.

(3) Hutchins, R. O.; Maryanoff, B. E.; Milewski, C. A. *J. Am. Chem. Soc.* 1975, 40, 923.

(4) Hutchins, R. O.; Rotstein, D.; Natale, N. R.; Fanelli, J.; Dimmel, D. *J. Org. Chem.* 1976, 41, 3328.

(5) Hutchins, R. O.; Kandasamy, D.; Maryanoff, C. A.; Masilamani, D.; Maryanoff, B. E. *J. Org. Chem.* 1977, 42, 82.

(6) Other reagent systems recently introduced for reductive aminations include: (a) potassium hydridotetracarbonylferrate, Bodrini, G. P.; Panunzio, M.; Umani-Ronchi, A. *Synthesis* 1974, 261; (b) $NaBH_4/H_2SO_4$, Giumanini, A. G.; Chiavari, G.; Musiani, M. M.; Rossi, P. *Synthesis* 1980, 743; (c) the Leukart reaction; see, for example, Baeh, R. D. *J. Org. Chem.* 1968, 33, 1647; (d) $NaBH_4$ in carboxylic solvents, Schellenberg, K. A. *J. Org. Chem.* 1963, 28, 3259; Gribble, G. W.; Lord, P. D.; Skotnicki, J.; Dietz, S. E.; Eaton, J. T.; Jonson, J. L. *J. Am. Chem. Soc.* 1974, 96, 7812; Marchini, P.; Liso, G.; Reho, A.; Liboratore, F.; Moracci, F. M., *J. Org. Chem.* 1975, 40, 3453; (e) ion-exchange resin supported BH_3CN^- , Hutchins, R. O.; Natale, N. R.; Taffer, I. M. *J. Chem. Soc., Chem. Commun.* 1978, 1088.

(7) From Alfa or Aldrich Chemical.

(8) Wade, R. C.; Sullivan, E. A.; Berschied, J. R.; Purcell, K. F. *Inorg. Chem.* 1970, 9, 2146.

Table I. Reductive Aminations with Tetraalkylammonium Trihydridocyanoborates

carbonyl	amine	hydride	solvent (time, h)	product (picrate mp, °C) ^a	% yield ^b		
C ₆ H ₅ CHO	pyrrolidine	NaBH ₃ CN	CH ₃ OH (72)	N-benzylpyrrolidine (123-24)	70		
		TBACB	CH ₂ Cl ₂ (2.5)		76		
		TBACB	THF (2.5)		75		
		TBACB	hexane (2.5)		66		
		TBACB	C ₆ H ₆ (2.5)		64		
		TBACB	CH ₃ CN (2.5)		58		
		TBACB	CH ₂ Cl ₂ (48)		84		
		Aliquat 336					
		NaBH ₃ CN	CH ₂ Cl ₂ (48)		N-benzylmorpholine (185-86)	41	
		Aliquat 336					
p-BrC ₆ H ₄ CHO m-ClC ₆ H ₄ CHO 2,6-Cl ₂ C ₆ H ₃ CHO	(CH ₃) ₂ CHNH ₂ pyrrolidine	NaBH ₃ CN	CH ₃ Cl ₂ (42)	C ₆ H ₅ CH ₂ N(CH ₂ CH ₃) ₂ (116-17)	53		
		Aliquat 336					
		TBACB	CH ₂ Cl ₂ (2)	C ₆ H ₅ CH ₂ NHCH ₂ CH ₂ CH ₃	79		
		NaBH ₃ CN	CH ₂ Cl ₂ (48)		60		
		Aliquat 336					
		TBACB	CH ₂ Cl ₂ (2.5)	C ₆ H ₅ CH ₂ NHCH(CH ₃) ₂	58		
		TBACB	CH ₂ Cl ₂ (23)	N-(p-bromobenzyl)pyrrolidine (140-41)	83		
		TBACB	CH ₂ Cl ₂ (21)	N-(m-chlorobenzyl)pyrrolidine (153-54)	89		
		TBACB	CH ₂ Cl ₂ (2.5)	N-(2,6-dichlorobenzyl)pyrrolidine (180-81)	57		
		Aliquat 336	CH ₂ Cl ₂ (48)		79		
p-NCC ₆ H ₄ CHO CH ₃ (CH ₂) ₈ CHO	pyrrolidine	TBACB	CH ₂ Cl ₂ (17)	N-(p-cyanobenzyl)pyrrolidine (166-67)	58		
		NaBH ₃ CN	CH ₃ OH (46)	N-decylpyrrolidine (73-74)	67		
		TBACB	CH ₂ Cl ₂ (2.5)		64		
		TBACB	CH ₂ Cl ₂ (42)	CH ₃ (CH ₂) ₈ CH ₂ NHCH(CH ₃) ₂	52		
		NaBH ₃ CN	CH ₃ OH (70)	N-(α-methylbenzyl)pyrrolidine (125-26)	82		
		TBACB	CH ₂ Cl ₂ (72)		89		
		TBACB	hexane (72)		69		
		TBACB	C ₆ H ₆ (72)		61		
		NaBH ₃ CN	CH ₂ Cl ₂ (48)		74		
		Aliquat 336	C ₆ H ₆ (48)		70		
p-BrC ₆ H ₄ CHO	pyrrolidine	NaBH ₃ CN	CH ₃ OH (90)	C ₆ H ₅ CH(CH ₃)NHCH ₃ (182-83)	71		
		TBACB	CH ₂ Cl ₂ (90)		<5		
		TBACB	CH ₃ OH (45)	C ₆ H ₅ CH(CH ₃)NH ₂	49		
		NaBH ₃ CN	CH ₂ Cl ₂ (48)	C ₆ H ₅ CH(CH ₃)NHCH ₂ CH ₂ CH ₃	36		
		Aliquat 336					
		TBACB	CH ₂ Cl ₂ (48)	N-(p-bromo-α-methylbenzyl)pyrrolidine (164-65)	82		
		NaBH ₃ CN	CH ₃ OH (72)	N-cyclohexylpyrrolidine (163-64)	71		
		TBACB	CH ₂ Cl ₂ (47)		90		
		NaBH ₃ CN	CH ₂ Cl ₂ (48)	N-cyclohexylpyrrolidine	94		
		Adogen 464	CH ₂ Cl ₂ (48)		78		
NaBH ₃ CN	(C ₂ H ₅) ₂ O (42)		73				
Aliquat 336							
cyclohexanone	pyrrolidine	NaBH ₃ CN	CH ₃ OH (72)		71		
		TBACB	CH ₂ Cl ₂ (47)		90		
		NaBH ₃ CN	CH ₂ Cl ₂ (48)		94		
		Aliquat 336					
		NaBH ₃ CN	CH ₂ Cl ₂ (48)		78		
		Adogen 464					
		NaBH ₃ CN					
		Aliquat 336					
		cyclohexanone	pyrrolidine	NaBH ₃ CN	CH ₃ OH (72)		71
				TBACB	CH ₂ Cl ₂ (47)		90
NaBH ₃ CN	CH ₂ Cl ₂ (48)				94		
Aliquat 336							
NaBH ₃ CN	CH ₂ Cl ₂ (48)				78		
Adogen 464							
NaBH ₃ CN							
Aliquat 336							

	NaBH ₃ CN	hexane (42)	67
	Aliquat 336	CH ₂ Cl ₂ (2.5)	58
morpholine	TBACB	CH ₂ Cl ₂ (48)	52
	NaBH ₃ CN		
	Aliquat 336		
CH ₃ CH ₂ CH ₂ NH ₂	TBACB	CH ₂ Cl ₂ (2.5)	55
(CH ₃) ₂ CHNH ₂	NaBH ₃ CN	CH ₂ Cl ₂ (48)	48
	Aliquat 336		
(C ₂ H ₅) ₂ NH ^c +	NaBH ₃ CN	CH ₂ Cl ₂ (48)	36
(C ₂ H ₅) ₂ NH ₂ ^c Cl ⁻	Aliquat 336		
pyrrolidine	TBACB	CH ₃ OH (45)	73 (67t, 33c)
	NaBH ₃ CN	CH ₂ Cl ₂	73
	Aliquat 336		
4- <i>tert</i> -butylcyclohexanone	TBACB	CH ₂ Cl ₂	
CH ₃ (CH ₂) ₅ COCH ₃	NaBH ₃ CN	CH ₂ Cl ₂ (48)	31
	NaBH ₃ CN	CH ₃ CH ₂ CH(CH ₃)NHC ₆ H ₅	66
	Aliquat 336	C ₆ H ₅ N(CH ₃) ₂	61

^a All known products were identified by comparisons with authentic samples. New compounds showed IR, NMR, and elemental analysis consistent with the assigned structures. ^b Isolated and purified by distillation. ^c No added acid.

hydrocarbons, and diethyl ether.

To circumvent the solubility problem and hence augment the utility of cyanoborohydride, we have explored the use of the tetrabutylammonium derivative⁹ and other phase-transfer techniques¹⁰ for typical cyanoborohydride reductions in nonpolar media.^{5,9,11} This communication reports the successful application of phase transfer to reductive amination, which extends the useful media for these conversions to include most common organic solvents, including CH₂Cl₂, hexane, benzene, and diethyl ether.

Tetrabutylammonium cyanoborohydride (TBACB), prepared as previously described,^{9,11} is an air- and moisture-stable crystalline solid (mp 144–45 °C) which, in contrast to the sodium counterpart, is not hygroscopic. Phase transfer was also used to solubilize NaBH₃CN by employing Aliquat 336, an inexpensive liquid reagent composed of methyltrialkylammonium chlorides with C₈–C₁₀ chains. Successful reductive aminations were obtained under a variety of conditions, but the most convenient consisted of simply dissolving the aldehyde or ketone (10 mmol), amine (60 mmol), and TBACB (7 mmol) or NaBH₃CN (7 mmol) plus Aliquat 336 (7 mmol) in 21 mL of solvent followed by addition of HCl (20 mmol), conveniently added as a 2.5–5.0 N solution in methanol or other solvent. Approximately 1 g of 4A molecular sieves was added (to absorb H₂O formed), and the mixture was stirred at ambient temperature. Progress of the reactions could be followed by monitoring the disappearance of the carbonyl by IR. Upon completion, isolations were accomplished in standard fashion (experimental), the products purified by short-path distillation, and identified by comparison (IR and/or NMR) with authentic samples.

The results for a range of carbonyls and amines are presented in Table I. Examples using the standard method (NaBH₃CN, CH₃OH, 2–3 days)² are included for comparisons. As illustrated, aromatic and aliphatic aldehydes and ketones react readily with unhindered primary and secondary amines to afford respectable to excellent isolated yields of amines in reasonable times, usually 2.5–24 h for aldehydes and 24–48 h for ketones. Two limitations were encountered. Relatively hindered secondary amines (i.e., diethylamine) reacted only reluctantly with ketones and gave inferior yields (<40%) of amine products. Also ammonium salts (NH₄⁺X⁻, RNH₃⁺X⁻) generally failed to react in aprotic solvents in which solubility is a problem. In such cases, methanol solvent is clearly superior.²

The general reaction procedure is illustrated for the preparation of *N*-cyclohexylpyrrolidine. To a solution containing pyrrolidine (4.26 g, 60 mmol) in 21 mL of CH₂Cl₂ was added HCl (20 mmol, 8 mL of a 2.5 N solution in CH₃OH) followed by cyclohexanone (0.98 g, 10 mmol), NaBH₃CN (0.44 g, 7 mmol), and Aliquat 336 (2.93 g, 7 mmol). Approximately 1 g of 4A molecular sieves was added, and the mixture was stirred at room temperature for 48 h. The mixture was filtered, the filtrate acidified (methyl orange indicator), and the solvent removed on a rotary evaporator. The residue was taken up with 10 mL of H₂O and extracted with three 20-mL portions of ether

(9) Hutchins, R. O.; Kandasamy, D. *J. Am. Chem. Soc.* 1973, 95, 6131; a number of other tetraalkylammonium cyanoborohydrides are also readily available: Reparsky, J. E.; Weidig, C.; Kelly, H. C. *Syn. React. Inorg. Met.-Org. Chem.* 1975, 5, 337.

(10) For excellent, general reviews of phase-transfer reactions, including reductions, see Weber, W. P.; Gokel, G. W. "Phase Transfer Catalysis in Organic Synthesis"; Springer-Verlag: New York, 1977; Keller, W. E. "Compendium of Phase-Transfer Reactions and Related Synthetic Methods"; Fluka AG, Ch-9470 Buchs, Switzerland, 1979.

(11) Hutchins, R. O.; Kandasamy, D. *J. Org. Chem.* 1975, 40, 2530.

(discarded). The aqueous phase was basified (solid KOH, phenolphthalein indicator), 20 mL of brine was added, and the mixture was extracted exhaustively with ether. These combined extracts were dried ($MgSO_4$), concentrated, and distilled in a Kugelrohr apparatus to yield 1.43 g (94%) of *N*-cyclohexylpyrrolidine, identified by comparison (IR) with an authentic sample. GLC analysis indicated >98% purity.

In conclusion, phase-transfer techniques greatly augment the utility of cyanoborohydride for reductive aminations of carbonyls and complement analogous conversions in protic media.

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Registry No. Cyclohexanone, 108-94-1; 4-*tert*-butylcyclohexanone, 98-53-3; pyrrolidine, 123-75-1; morpholine, 110-91-8; *N*-benzylpyrrolidine picrate, 78064-90-1; *N*-benzylmorpholine picrate, 58531-53-6; *N*-(*p*-bromobenzyl)pyrrolidine picrate, 78064-91-2; *N*-(*m*-chlorobenzyl)pyrrolidine picrate, 78064-93-4; *N*-(2,6-dichlorobenzyl)pyrrolidine picrate, 78064-95-6; *N*-(*p*-cyanobenzyl)pyrrolidine picrate, 78064-97-8; *N*-decylpyrrolidine picrate, 78064-98-9; *N*-(α -methylbenzyl)pyrrolidine picrate, 78064-99-0; *N*-(*p*-bromo- α -methylbenzyl)pyrrolidine picrate, 78065-00-6; *N*-cyclohexylpyrrolidine picrate, 33109-41-0; *N*-cyclohexylmorpholine picrate, 33109-39-6; cyclohexylpropylamine picrate, 78065-01-7; cyclohexylisopropylamine picrate, 2499-05-0; *N,N*-diethylcyclohexylamine picrate, 78065-02-8; *N*-(4-*tert*-butylcyclohexyl)pyrrolidine picrate, 78065-03-9; 2-pyrrolidinyl octane picrate, 42367-34-0; TBACB, 43064-96-6; $NaBH_3CN$, 25895-60-7; C_6H_5CHO , 100-52-7; *p*- BrC_6H_4CHO , 1122-91-4; *m*- ClC_6H_4CHO , 104-88-1; 2,6- $Cl_2C_6H_3CHO$, 83-38-5; *p*- NCC_6H_4CHO , 105-07-7; $CH_3(CH_2)_8CHO$, 112-31-2; $C_6H_5COCH_3$, 98-86-2; $CH_3(CH_2)_6COCH_3$, 111-13-7; CH_2O , 50-00-0; $(CH_3CH_2)_2NH$, 109-89-7; $(CH_3CH_2)_2NH \cdot HCl$, 660-68-4; $CH_3CH_2CH_2NH_2$, 107-10-8; $(CH_3)_2CHNH_2$, 75-31-0; $CH_3NH_2 \cdot HCl$, 593-51-1; NH_4OAc , 631-61-8; $C_6H_5NH_2$, 62-53-3; $C_6H_5CH_2NHCH_2CH_2CH_3$ Picrate, 78065-04-0; $C_6H_5CH_2NHCH(CH_3)_2$ Picrate, 68723-39-7; $CH_3(CH_2)_8CH_2NHCH(CH_3)_2$ Picrate, 78065-06-2; $C_6H_5CH(CH_3)NHCH_3$ Picrate, 78065-07-3; $C_6H_5CH(CH_3)NH_2$ Picrate, 78065-08-4; $C_6H_5CH(CH_3)NHCH_2CH_2CH_3$ Picrate, 78065-09-5; $CH_3(CH_2)_5CH(CH_3)NHC_6H_5$ Picrate, 78065-10-8; $C_6H_5N(CH_3)_2$ Picrate, 7510-42-1; $C_6H_5CH_2N(CH_2CH_3)_2$ Picrate, 78065-11-9.

Robert O. Hutchins,* Morris Markowitz

Department of Chemistry
Drexel University
Philadelphia, Pennsylvania 19104
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